DLP385 Modeling – Tan
(D385M-R001TN)
Asiga Max UV385
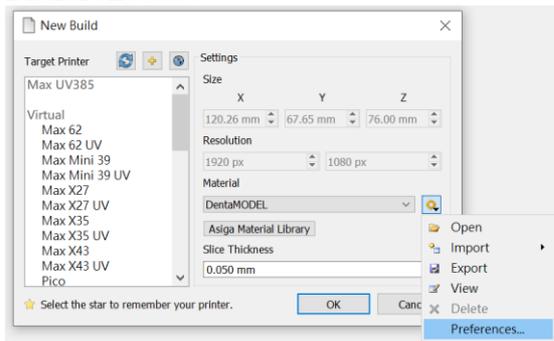
Download ini file
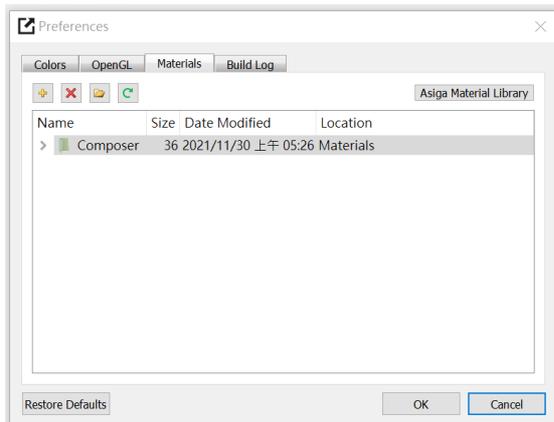https://www.applylabwork.com/support/

Step 1. Open Composer software, select **New**.
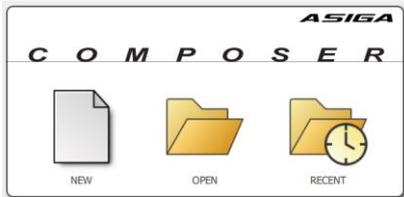
Step 2. Click [icon] icon, and click **Preferences…**

Step 3. Click [icon] icon, and choose the folder where you download our .ini file, click **OK**.

Ready to Print:
Choose **ALW-DLP385-Tan** from **Materials** drop-down menu, and choose appropriate layer thickness for your model [high layer thickness reduces printing time but decreases print quality]

Load 3D model and double check support and orientation are optimal before print.

Washing
Submerge print in clean IPA bath for 5 minutes, blow off excess IPA, set print in a shaded airy place to dry before curing.

Curing
Asiga Flash 10-30 minutes
Optimal rigidity can be achieved with 30 minutes, reduced curing time will provide more material flexibility.

Storage and Handling
● Don't leave resin in the tray for more than 3 days without printing.
● Not accessible to Children
● Filter resin in case of fail prints.
● Slight pigment settlement is normal. Gentally mix remaining resin in resin tray with rubber spetula for color evenness.

Note:
This resin is formulated on Asiga Max UV385.

Design Concept Series